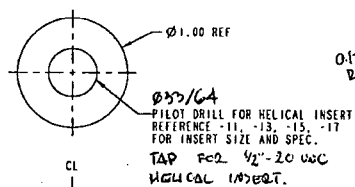
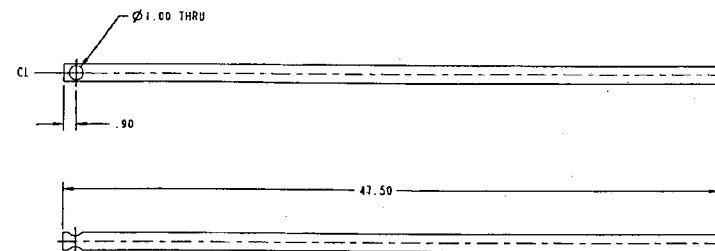


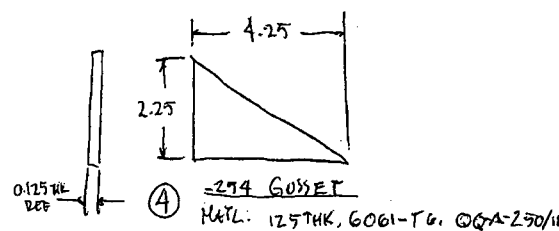
① -247 INNER TUBE   
 MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
 SCALE 0.250



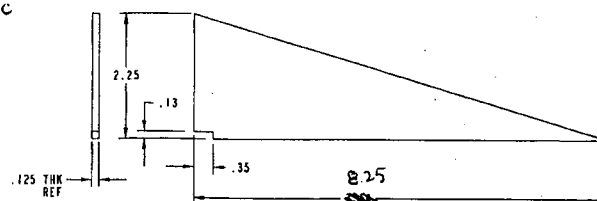
④ -249 INNER TUBE BUSHING   
 MATL: 1.00 RND, 6061-T6, QQ-A-200/8  
 SCALE 2.000  
 XH



① -257 INNER TUBE   
 MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
 SCALE 0.250



④ -274 GUSSET   
 MATL: 125THK, 6061-T6, QQ-A-250/11



④ -253 GUSSET   
 MATL: .125 THK, 6061-T6, QQ-A-250/11  
 SCALE 1.000

RELEASED  
 11/16/1970

PREMIER AVIATION, INC.	
2001 Aviation Parkway, Grand Prairie, Texas 75052	
DATE: 10/1/70	REV: 8
CD SUV8	B67-43001
SCALE: 1:1	SHEET 23 OF 45

ORIGINAL

NO. 4492  
 WITHOUT NOTE  
 UNCONTROLLED COPY  
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 ENGINEERING  
 RETURN TO  
 SHOP COPY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:37 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 41492

Part Number: PB6743001253

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/05 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:37 PM  
User: Julie Lecocq

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : GUSSET
<b>Job Number</b> : 41492	
<b>Estimate Number</b> : 13414	
<b>P.O. Number</b> :	<b>Part Number</b> : PB6743001253
<b>This Issue</b> : 19/08/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : B67-43001 P.23
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 40717	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 18/09/2008 <b>Qty:</b> 30 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUL 08.8.20</u>	
<b>Comment</b> : est rev A new issue 08.06.19 DD verified: EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	M6061T6S125	6061-T6 .125 Sheet
-----	-------------	--------------------



**Comment:** Qty.: 0.1353 sf(s)/Unit Total : 4.0604 sf(s)  
6061-T6 .125Sheet  
batch:- 108730 B 8-9-3

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



**Comment:** FLOW WATER JET  
1-Cut as per Dwg B67-43001  
Dwg Rev: B1  
Prog Rev: B1

B 8-9-3

38

2-Deburr if necessary

B 8-9-3

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

B 8-9-3

4.0	QC8	SECOND CHECK
-----	-----	--------------



**Comment:** SECOND CHECK

See 16/09/03 counters X38

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
Identify and Stock  
Location: B1

8/9/4

38x

SC